



# Plant List

## Conventional Machining

1 - Hurco DCX 22 – X2200, Y1700, Z750mm

4 - Hurco VMX64 - X1625, Y860, Z760mm

2 - Hurco VMX42 – X1020, Y510, Z610mm

3 - Hurco VM30i – X1270, Y508, Z508mm

4 - Hurco VM20i – X1016, Y508, Z508mm

3 – Hurco VM10i – X660, Y406, Z508mm

1 – Hurco VM1 – X660, Y406, Z508mm

1 - Haas - VF4D SS - X1270, Y508, Z635mm – Twin Pallet

1 - Haas VF4 - X1270, Y508, Z635mm

2 – Haas VFOE - X762, Y406, Z508mm

1 – SL20 Turning Centre – X215, Z508mm – 8” chuck

1 – SL30 Turning Centre – X287, Z864mm – 10” chuck

1 – SL30 Turning Centre – X287, Z864mm - 10” chuck Live Tooling, Bar Feed.

1 - Okuma Genos M560RV – X1050, Y560, Z460mm

1 - Mazak 510C – X1060, Y530, Z510mm

1 - Mazak 410C – X560, Y410, Z510mm

## Wire Erosion

1 - Mitsubishi FA20 V Package - X500 Y350 Z450mm

1 - Mitsubishi FA30S Advance - X750 Y500 Z650mm

1 - Mitsubishi MV2400S - X600 Y400 Z310mm

1 - Charmilles 440 f - X 560 Y360 Z400mm



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- 2 - Charmilles 330 f - X400 Y300 Z400mm
- 1 - Charmilles 510 - X700 Y400 Z400mm
- 1- Charmilles 510f - X700 Y400 Z400mm
- 1 - Charmilles 310 f -X400 Y250 Z 400mm
- 3 – Charmilles Cut 20 X900, Y680, Z250mm

## Spark Erosion

- 1 - Charmilles 350 – X350, Y250, Z300mm with Hard Metal Kit
- 1 – Charmilles 35P – X350, Y250, Z300mm with Hard Metal Kit
- 1 – Charmilles 22 – X300, Y250, Z250mm
- 1 – Charmilles 2LC – X300, Y200, Z300mm
- 1 – Charmilles 4LC – X500, Y400, Z260mm

## EDM Drill

- 2- Charmilles HD30 Drills 0.5mm – 3mm

## Surface Grinding

- J & S Techmaster 844 – X800, Y400, Z400mm
- Baronmax – Surface Grinder

## Manual Equipment

- 1 – Universal Mill
- 1 – Turret Mill

- 1 - Emmegi Automattica – CNC Saw



# Plant List

1 - Bomar AL500 – CNC Saw

1 - Gravograph TF410 - Laser Engraving machine

## Inspection Equipment

1 – Mitutoyo BX303 Manual CMM

1 – Mitutoyo Apex 9106 CNC CMM: X900 Y1000 Z600mm

1 – Mitutoyo 10-1 Projector with 3 axis DRO

1 – Full range of micrometers, thread gauges, etc.